

PASTE WIZ-HC



General: Paste mold release agent for wood, plaster, Fiberglass and metal molds.
Effectively seals the porous areas of mold surfaces resulting in smoother surfaces of molded part.

Use : Thermosets: Polyester, Vinyl Ester and Epoxy

Especially for Lay-Up / Spray-Up RTM.

Developed for ambient and high temperature application of up to 140°F.

Composition : Proprietary synergistic blend of hydrocarbon waxes and polymer based mold release paste.

TYPICAL PROPERTIES :

SOLIDS:	49 -51%
COLOR:	Light beige
SPECIFIC GRAVITY:	0.780 @ 70°C
VISCOSITY:	Paste @ 60°C
ODOR:	Aliphatic Hydrocarbon
FLASH POINT:	170°F / 77°C (C.O.C.)
SHELF LIFE:	Minimum of one year

Application Instructions:

Apply light coat on clean mold or pattern surface. Allow to dry and hand polish. Apply 2-3 coats until the surface appears sealed and lustrous. Mold parts until one releases with slightly more resistance than previous. Reapply 2-3 coats of Paste Wiz-HC, polish to a high shine, and continue molding.